



## Certificate of conformity of the factory production control

0036 - CPR - S 019

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of March 09<sup>th</sup>, 2011 (Construction Products Regulation - CPR), this certificate applies to the construction product

**Welding consumables acc. to EN ISO 14341, EN ISO 16834, EN ISO 14171 and EN ISO 14174**

for the use in metallic structures or in composite metal and concrete structures.

Produced by or for

**Sidergas S.p.A.**

**Viale Rimembranza, 17**

**I – 37015 San Ambrogio di Valpolicella (VR)**

and produced in the manufacturing plant: Viale Rimembranza, 17; 37015 San Ambrogio di Valpolicella (VR)

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in annex ZA of the harmonised standard

**EN 13479:2004**

under system 2+ are applied and


**the factory production control fulfils all the prescribed requirements set out above.**


This certificate was first issued on 19.09.2006 and renewed on 07.01.2014 and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly and latest on 12.09.2016.

Further information about the product parameters and description of the products are included in the annex 1 to this certificate.

Munich, January 07<sup>th</sup>, 2014

**Certification Body for welding consumables**

  
(M. Schulz)  
(Leader of the Certification Body)





**Annex 1**  
to the CPR certificate no. 0036 - CPR - S 019

**Filler metals with CE marking, DB certificate or VdTÜV data sheet**

Trade name	Standard classification	DB No.	VdTÜV No.
SIDERGAS S6	EN ISO 14341-A- G 42 4 M21 / 3 C1 3Si1	42.121.02	04521
SIDERGAS S7	EN ISO 14341-A- G 46 5 M21 / 4 C1 4Si1	42.121.01	07865
SIDERGAS S3	EN ISO 14341-A- G 42 4 M21 2Si	/.	CPD 0036 *)
SIDERGAS D2	EN ISO 14341-A- G 50 4 M21 4Mo	/.	CPD 0036 *)
SIDERGAS COR	EN ISO 14341-A- G 50 4 M21 Z	/.	CPD 0036 *)
SIDERGAS T1	EN ISO 16384-A- G 55 4 M Mn3NiCrMo	/.	CPD 0036 *)
SIDERGAS NIMOCR	EN ISO 16384-A- G 69 4 M Mn3Ni1CrMo	/.	CPD 0036 *)
SIDERGAS T1S	EN ISO 16384-A- G 62 4 M Mn3NiCrMo	/.	12268
SIDERGAS S2 SAW + SID FL A AB	EN ISO 14171-A - S2 + EN ISO 14174-A - SA AB 1 67 AC	/.	11351
SIDERGAS S2Mo SAW + SID FL A AB	EN ISO 14171-A - S2Mo + EN ISO 14174-A - SA AB 1 67 AC	/.	11352
SIDERGAS S3Si SAW + SID FL A AB	EN ISO 14171-A - S3Si + EN ISO 14174-A - SA AB 1 67 AC	/.	11353
SIDERGAS S2Mo SAW + SID FL A AR	EN ISO 14171-A - S2Mo + EN ISO 14174-A - SA AR 1 67 AC	/.	11354
SIDERGAS S2 SAW + SID FL A AR	EN ISO 14171-A - S2 + EN ISO 14174-A - SA AR 1 67 AC	/.	11355
SIDERGAS S2Si SAW + SID FL A AB	EN ISO 14171-A - S2Si EN ISO 14174-A - SA AB 1 67 AC	/.	12596
SIDERGAS COR SAW + SID FL A AB	EN ISO 14171-A - S2Ni1Cu EN ISO 14174-A - SA AB 1 67 AC	/.	12597

\*) Documentation reviewed by Notified Body – Ident. No. 0036 –

The filler metals bearing CE mark are intended to be used for metallic structures or composite metal and concrete structures.